



Starter Motor Disassembly and Reassembly

[Reference: Starter Motor Assembly Removal and Installation](#)

Disassembly

Disassemble the starter motor.

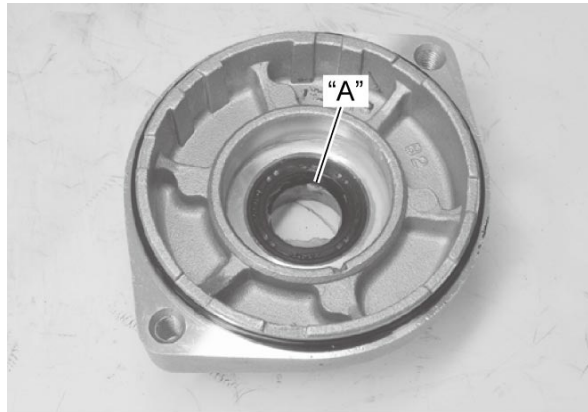
Reassembly

[Reference: Starter Motor Inspection](#)

Reassemble the starter motor in the reverse order of removal. Pay attention to the following points:

- Replace the O-rings with new ones.
- Apply grease to the lip of the oil seal.

"A": Grease 99000-25011 (SUZUKI SUPER GREASE A)



- Apply a small quantity of moly paste to the armature shaft.

"A": Assembly lubrication 99000-25140 (SUZUKI MOLY PASTE)



- Align the groove (1) on the brush holder with the projection (2) on the starter motor case.

